

PRODUCT DESCRIPTION

Interfill Deck is for use on pre-primed aluminium, steel and GRP deck surfaces to smooth the surface prior to application of the Teak Deck system.

PRODUCT INFORMATION

Colour	YAA861-Brown
Specific Gravity	0.78
Volume Solids	100%
Mix Ratio	1:1 by volume, 1.58:1 by weight (YAA861:YAA862)
Converter/Curing Agent	YAA862
Typical Shelf Life	12 mths
VOC (As Supplied)	80 g/lit
Unit Size	20 lt

DRYING/OVERCOATING INFORMATION

	Drying					
	10°C (50°F)		23°C (73°F)		35°C (95°F)	
Sandable	48 hrs		19 hrs		13 hrs	
Dry To Walk On	21 hrs		6.5 hrs		3 hrs	
Pot Life	100 mins		60 mins		30 mins	

	Overcoating					
	Substrate Temperature					
	10°C (50°F)		23°C (73°F)		35°C (95°F)	
Overcoated By	Min	Max	Min	Max	Min	Max
Epoxy GP Coating	5 days	Not Applicable	2 days	Not Applicable	1 days	Not Applicable
Interprime 820	5 days	Not Applicable	2 days	Not Applicable	1 days	Not Applicable
Interprotect (Professional)	5 days	Not Applicable	2 days	Not Applicable	1 days	Not Applicable

Note: Filler needs to be sanded before overcoating, except when overcoated with itself before the sandable time is exceeded. It is recommended that Interfill Deck should be used at temperatures above 10°C/50°F. If the temperature falls below 10°C/50°F during the curing process, ensure that additional time is allowed before overcoating the product with solvent based epoxy primers. When overcoating with caulking compounds/adhesives, allow 1 day curing prior to sanding at temperatures above 23°C. If curing below 23°C, a 2 day interval prior to sanding is required.

APPLICATION AND USE

Preparation	All substrates must be primed, clean and dry.
	PREVIOUSLY PAINTED SURFACES
	In Good Condition Wash down with Super Cleaner, rinse with fresh water and allow to dry. Sand with 80-180 grade (grit) paper.
	In Poor Condition Remove all previous coatings and prime the substrate.
	STEEL/ALUMINIUM Prime with Interprotect, Epoxy GP, Interprime 450 or Interprime 820.
Method	Mix the two components thoroughly to an even colour. Remove any dust from the surface. Apply firmly in a spreading action. When hardened, sand smooth with 80-180 grade wet or dry paper. Interfill Deck may be overcoated with itself as soon as it is cured enough not to be lifted during the screeding process.
Hints	Cleaner International GTA220 for equipment cleaning only. Thinning Do not thin. Ventilation and Humidity Control Avoid conditions of low temperatures coupled with high humidity as this can result in the formation of a surface by-product which will need to be removed by detergent wash followed by fresh water rinse, or by sanding, prior to the application of any subsequent layers. Other Spread mix out on a board to avoid excess heat build up and to keep the working life as long as possible.
Some Important Points	Do not use as a profile filler. Do not use unless mixed thoroughly with the curing agent at specified ratio. Do not apply more than recommended WFT at any one time. Do not use below 10°C/50°F. Do not thin.

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Interfill Deck Fillers



	Do not wipe down cured filler with thinners/solvents. Substrate temperature should be minimum 10°C/50°F and maximum 35°C/95°F. Product temperature should be minimum 10°C/50°F and maximum 35°C/95°F. Ambient temperature should be minimum 10°C/50°F and maximum 35°C/95°F.
Compatibility/Substrates	Interfill Deck should be applied over cured epoxy primers - Interprotect, Epoxy GP, Interprime 450 or Interprime 820
Number of Coats	As required
Coverage	(Theoretical) - 0.2 m ² /L per coat @ 5000 microns WFT
Recommended DFT per coat	20000 microns dry (maximum)
Recommended WFT per coat	20000 microns wet (maximum)
Application Methods	Batten, Knife, Trowel

TRANSPORTATION, STORAGE AND SAFETY INFORMATION

Storage	GENERAL INFORMATION: Exposure to air and extremes of temperature should be avoided. For the full shelf life of this product to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/41°F and 35°C/95°F. Keep out of direct sunlight. TRANSPORTATION: The product should be kept in securely closed containers during transport and storage.
Safety	GENERAL: Read the label safety section for Health and Safety Information, also available from our Technical Help Line. DISPOSAL: Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal. Remainders of this product cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.
IMPORTANT NOTES	<i>The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.</i>

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