

Product Data Sheet

Crater-X



Intended Uses

Crater-X is an additive developed for use with Awlgrip Topcoat and Awlcraft 2000 Topcoats to prevent cratering, crawling, and fisheyes caused by minor surface contamination. Crater-X alters the surface tension of the coating improving flow and leveling. Use Crater-X after a surface contamination problem has been identified and corrected, or whenever the quality of surface preparation is in doubt. Crater-X is not a substitute for proper cleaning or surface preparation. It will not overcome severe surface contamination conditions. Crater-X is to be used in Awlgrip and Awlcraft 2000 topcoats only - never add it to primers.

Specification Data

Available Packs Base

1 US Quart, 1 US Pint
M1017 - Crater-X



VOC

All VOC information contained herein is theoretical (unless otherwise stated). Actual VOC content may vary by batch and when tested via standard test methodology.

Product	As Supplied (without reducer)			
	g/L	lb/gal	g/Kg	lb/lb
Crater-X	829	6.92		



Surface Preparation

The surface preparation advice provided, and equipment suggestions, can be used as a guide. Preparation techniques and results will vary according to individual conditions, equipment choice/condition and other factors. Testing on a non-critical area should be carried out prior to full-scale preparation.

This product is an additive component. See instructions and recommendations for the primary product.



Mixing & Reduction

Mixing and reduction requirements will vary according to individual conditions, climate, equipment choice/condition and other factors. Mixing and application of a small sample before full-scale application is recommended.

Add 1/2 to 1 liquid ounce (15-30ml) of Crater-X to one gallon of Awlgrip Topcoat or Awlcraft 2000 base component. Thoroughly mix material under mechanical agitation.

Allow mixture to stand for 30 minutes; then add converter and reducer and apply in the standard fashion.

Crater-X can be added to topcoats when the base, converter, and reducer are already combined. However, Crater-X is most effective when it is added to the base component before the base and converter are combined.

Crater-X is to be used in Awlgrip and Awlcraft 2000 topcoats only - never add it to primers.



Application

Application equipment and parameters are given as a guide. Actual equipment choices will vary according to application conditions, equipment condition and other factors. Testing on a non-critical area should be carried out prior to full-scale application. Contact your local technical service representative for further advice if necessary.

This product is an additive component. See instructions and recommendations for the primary product.

Do not apply paint materials to surfaces warmer than 41°C (105°F) or colder than 13°C (55°F). Do not attempt to cure products at temperatures below 13°C (55°F).



Recoatability & Drying Times

Please refer to your local representative or visit <http://www.awlgrip.com> for further information.

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Warning Notes

The information in this Product Data Sheet is not intended to be exhaustive. Any person using the product without first making further enquiries as to the suitability of the product for the intended purpose does so at their own risk and, to the extent permitted by law, we can accept no responsibility for the performance of the product or for any loss or damage arising out of such use. The information contained in this Product Data Sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.