

Interprime 820

Primers

High Performance Epoxy Primer



PRODUCT DESCRIPTION

High performance 2-component epoxy primer containing inert pigments and extenders. Interprime 820 is suitable for use on steel and aluminium above and below water

* Excellent anticorrosive protection

* Easy sanding

* Two colours for overcoating identification

PRODUCT INFORMATION

Colour	YPA828-White, YPA829-Grey
Finish	Satin
Specific Gravity	1.54
Volume Solids	47%
Mix Ratio	3:1 by volume
Converter/Curing Agent	YPA824
Typical Shelf Life	2 yrs
VOC (As Supplied)	431 g/L
Unit Size	5 Lt, 20 Lt

DRYING/OVERCOATING INFORMATION

	Drying			
	10°C (50°F)	15°C (59°F)	25°C (77°F)	35°C (95°F)
Touch Dry	12 hrs	9 hrs	6 hrs	5 hrs
Pot Life	12 hrs	6 hrs	4 hrs	3 hrs

Overcoated By	Overcoating Substrate Temperature							
	10°C (50°F)		15°C (59°F)		25°C (77°F)		35°C (95°F)	
	Min	Max	Min	Max	Min	Max	Min	Max
Epoxy Tiecoat	36 hrs	6 mths	16 hrs	6 mths	8 hrs	6 mths	6 hrs	3 mths
Interfill 830	48 hrs	3 mths	36 hrs	3 mths	24 hrs	3 mths	24 hrs	3 mths
Interfill 833	48 hrs	3 mths	36 hrs	3 mths	24 hrs	3 mths	24 hrs	3 mths
Interprime 820	36 hrs	6 mths	16 hrs	6 mths	8 hrs	6 mths	6 hrs	3 mths
Interprime 880	36 hrs	6 mths	16 hrs	6 mths	8 hrs	6 mths	6 hrs	3 mths
Interprotect	36 hrs	6 mths	16 hrs	6 mths	8 hrs	6 mths	6 hrs	3 mths
Interprotect (Professional)	36 hrs	6 mths	16 hrs	6 mths	8 hrs	6 mths	6 hrs	3 mths
Interthane 990	36 hrs	6 days	16 hrs	5 days	12 hrs	3 days	6 hrs	2 days
Perfection Pro Undercoat	36 hrs	6 days	16 hrs	5 days	12 hrs	3 days	6 hrs	2 days
Perfection Undercoat	36 hrs	6 days	16 hrs	5 days	12 hrs	3 days	6 hrs	2 days
Quick Build Sealer	36 hrs	6 mths	16 hrs	6 mths	12 hrs	6 mths	6 hrs	3 mths
Quick Build Surfacer	36 hrs	6 mths	16 hrs	6 mths	12 hrs	6 mths	6 hrs	3 mths

APPLICATION AND USE

Preparation

STEEL/ALUMINIUM Degrease with solvent or Super Cleaner.

STEEL Gritblast to Sa 2½ - near white metal surface. If gritblasting is not possible, grind the metal surface with 24-36 grit abrasive discs to a uniform, clean, bright metal surface with a 50-75 microns anchor pattern.

LEAD Degrease with solvent or Super Cleaner. Sand well using 120 grade paper or power wire brush. Clean thoroughly and ensure surface is dry. Pre-prime using an International primer as detailed for specific coating systems.

ALUMINIUM Blast with aluminium oxide or copper-free equivalent. If blasting is not possible, disc with 24-36 grade aluminium oxide paper to a uniform, clean, bright metal surface with a 50-75 micron/ 2-3 mils anchor pattern.

STAINLESS STEEL Light gritblast to produce a profile of 50 microns prior to applying a thinned coat of Interprime 820 as a tie coat.

BARE GRP Wash down with Super Cleaner, rinse with fresh water and allow to dry. Sand with 80 grade (grit) paper. Ensure sanding debris is removed prior to proceeding.

EPOXY PRIMERS Sweep blast or abrade with 120-180 grade paper.

EPOXY FILLERS Sand with 60-120 grade (grit) paper. Do not wipe down any epoxy fillers with solvent.

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Method	Remove blast/grinding/sanding residues with a clean air line & sweep with a clean brush, or vacuum clean for best results. Apply required number of coats, detailed in the specification sheets, by spray, allowing required overcoating interval between applications. If applying direct to metal substrates, Interprime 820 should be thinned 15% with YTA910, YTA920 and applied at 160 microns WFT.
Hints	Mixing Mix base and curing agent thoroughly at the specified ratio. Thinner YTA910, YTA920. The choice of which thinner to use is dependent on the temperature of application, and is related to the method of application (e.g. airless or conventional spray, pressure settings etc.) Cleaner International Equipment Cleaner GTA822. Airless Spray Pressure: 175 bar. Tip Size: 1560-2180. Air Atomized For conventional spray, thin 15-20% with YTA910, YTA920. Do not excessively thin for high build coats. Pressure: <1 bar (Pot)/3-4 bar (Atomising). Tip Size: 1.8 mm. Brush Use brush application for touch-ups Other Do not apply at a thickness greater than recommended, as this may lead to solvent entrapment within the coating.
Some Important Points	Do not use below 10°C/50°F. Do not use unless mixed thoroughly with the curing agent at specified ratio. Do not apply when there is a chance of condensation forming on the substrate. Do not apply thicker coats than indicated as this may lead to cracking and solvent entrapment within the coating. Do not wipe down cured filler with thinners/solvents. Ambient temperature should be minimum 10°C and maximum 35°C. Product temperature should be minimum 10°C and maximum 35°C. Substrate temperature should be minimum 10°C and maximum 35°C.
Compatibility/Substrates	Suitable for use on steel, aluminum and fiberglass. Suitable for stainless steel trim tabs and stern drive gear. Compatible with selected epoxy based primers and fillers.
Coverage	(Theoretical) - 3.64 m ² /L per coat (Practical) - 2.8 m ² /L per coat by spray
Recommended DFT per coat	125 microns dry
Recommended WFT per coat	266 microns wet
Application Methods	Airless Spray, Brush, Air Atomized, Roller

TRANSPORTATION, STORAGE AND SAFETY INFORMATION

Storage	GENERAL INFORMATION: Exposure to air and extremes of temperature should be avoided. For the full shelf life of Interprime 820 to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/41°F and 35°C/95°F. Keep out of direct sunlight. TRANSPORTATION: Interprime 820 should be kept in securely closed containers during transport and storage.
Safety	GENERAL: Read the label safety section for Health and Safety Information, also available from our Technical Help Line. DISPOSAL: Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal. Remainders of Interprime 820 cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.
IMPORTANT NOTES	<i>The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.</i>

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