

Brightside Boottop & Striping Enamel

Finishes

Premium Single Part Polyurethane



PRODUCT DESCRIPTION

A high quality polyurethane finish that is in a convenient size to paint boottops and accent stripes. Brightside Boottop & Striping Enamel contains a fluoro microadditive which makes it easier to clean and better able to resist waterline staining. The fluoro microadditive also increases the abrasion resistance of Brightside Boottop & Striping Enamel.

PRODUCT INFORMATION

Colour	Y4248-Fire Red, Y4258-Black, Y4359-White, Y4990-Flag Blue
Finish	High Gloss
Specific Gravity	1.187
Volume Solids	45%
Typical Shelf Life	2 yrs
VOC (As Supplied)	420 g/lit
Unit Size	500 ml

DRYING/OVERCOATING INFORMATION


	Drying					
	50°F (10°C)		73°F (23°C)		95°F (35°C)	
Touch Dry [ISO]	3 hrs		2 hrs		1 hrs	
	Overcoating					
	Substrate Temperature					
Overcoated By	50°F (10°C)		73°F (23°C)		95°F (35°C)	
	Min	Max	Min	Max	Min	Max
Brightside :	16 hrs	-	12 hrs	-	8 hrs	-
Brightside Boottop & Striping Enamel	16 hrs	-	12 hrs	-	8 hrs	-
Brightside Polyurethane	16 hrs	-	12 hrs	-	8 hrs	-

Note: Brightside Boottop & Striping Enamel must be sanded between coats.

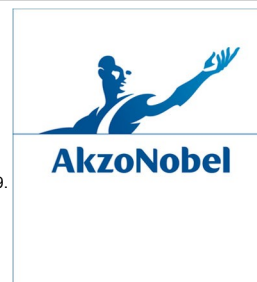
APPLICATION AND USE

Preparation	<p>BARE FIBERGLASS Remove all contamination with Fibreglass Solvent Wash 202 or Fibreglass Surface Prep YMA601. Abrade with 120-220 grade (grit) paper. Remove sanding residue.</p> <p>CLEAR EPOXY Allow three to five days for clear epoxies to cure fully. Remove amine blush by using Fibreglass Surface Prep YMA601. Sanding does not remove contamination. Rinse with fresh water. Sand with 80 grade (grit) paper and remove sanding residue with Fibreglass Solvent Wash 202. Repair any defects with Interfill Epoxy Filler or Watertite, then sand with 120-220 grade (grit) paper and remove sanding residue. Apply one coat of Epoxy Primekote. Sand and wipe clean with Fibreglass Solvent Wash 202.</p> <p>BARE WOOD Sand surface, wipe clean. Apply Pre-Kote, sand surface and wipe clean.</p> <p>BARE METAL Sandblast or grind, remove sanding residue. Immediately apply Viny-Lux Primewash 353/354 thinned 25% with Viny-Lux Solvent 355. Allow to dry for 1-24 hours. Apply one coat of Epoxy Primekote. Clean as for Bare Fibreglass above. Sand with 80 grade (grit) paper. Remove sanding residue. Apply one coat of Epoxy Primekote.</p> <p>PREVIOUSLY PAINTED SURFACES The surface must be clean and dry. Sand with 220 grade (grit) paper. Remove sanding residue.</p>
Method	Apply 2-3 coats of Brightside Boottop & Striping Enamel following the proper dry times. Sand between each coat with 220 grade (grit) paper. Remove sanding residue with a rag dampened with Brushing Liquid 333. Brightside Boottop & Striping Enamel may be applied by roller and brush using the roll and tip method.
Hints	<p>Thinner Brush - Brushing Liquid 333. Spray - Special Thinner 216.</p> <p>Thinning Thin if necessary with Brushing Liquid 333 to improve brushing characteristics.</p> <p>Cleaner Bare Fibreglass - Fibreglass Solvent Wash 202 or Fibreglass Surface Prep YMA601. Epoxy - Fibreglass Solvent Wash 202 or Fibreglass Surface Prep YMA601.</p> <p>Ventilation and Humidity Control It is best to paint on warm, dry mornings. Cold weather retards the drying and</p>

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humidity can spoil the gloss.

Airless Spray Pressure: 170 bar/2500 psi. Tip Size: 0.33-0.41 mm/13-16 thou.

Conventional Spray Pressure Pot: Pressure: 3.44-4.47 bar/50-65 psi (gun pressure); 8-10 psi (pot pressure). Tip Size: 0.89-1.4 mm/35-50 thou. Siphon Cup: Pressure: 3.44-4.47 bar/50-65 psi - gun pressure. Tip Size: 1.5-1.8 mm/60-70 thou.

Other Spray pressures listed are recommendations only. The applicator may use any settings which yield the best results for the individual spraying technique and current weather conditions. Brightside Boottop & Striping Enamel is best applied in thin coats.

Some Important Points

Do not apply heavy coats as this will affect dry through. Failure to follow proper dry times carefully will cause improper drying, wrinkling and loss of adhesion. Avoid painting in direct sunlight. Product temperature should be minimum 10°C/50°F and maximum 29°C/85°F. Ambient temperature should be minimum 10°C/50°F and maximum 35°C/95°F. Substrate temperature should be minimum 10°C/50°F and maximum 29°C/85°F.

Compatibility/Substrates

Surface must be dry and clean, and free from grease, loose paint etc. Be sure to use Epoxy Primekote over clear epoxy to prevent blush from affecting drying and adhesion of Brightside Boottop & Striping Enamel.

Number of Coats

2 minimum

Coverage

(Theoretical) - 550 ft²/gal by brush, 440 (ft²/Gal) by spray

Recommended DFT

1.2 mils dry

Application Methods

Airless Spray, Brush, Conventional Spray, Roller- Pressure Pot or Siphon Cup

TRANSPORTATION, STORAGE AND SAFETY INFORMATION

Storage

TRANSPORTATION:

Brightside Boottop & Striping Enamel should be kept in securely closed containers during transport and storage.

STORAGE:

Exposure to air and extremes of temperature should be avoided. For the full shelf life of Brightside Boottop & Striping Enamel to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/40°F and 35°C/95°F. Keep out of direct sunlight.

Safety

DISPOSAL: Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal.


Remainders of Brightside Boottop & Striping Enamel cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.

GENERAL: Read the label safety section for Health and Safety Information, also available from our Technical Help Line.

IMPORTANT NOTES

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