

Safety Data Sheet
545 Epoxy Primer Low VOC Converter



Bulk Sales Reference No.: OD3400
SDS Revision Date: 01/16/2019
SDS Revision Number: E1-4

1. Identification of the preparation and company

1.1. Product identifier

Product Identity 545 Epoxy Primer Low VOC Converter
Bulk Sales Reference No. OD3400

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended Use See Technical Data Sheet.

1.3. Details of the supplier of the safety data sheet

Company Name Akzo Nobel Coatings
Manufacturer:
Akzo Nobel Coatings
International Paint
6001 Antoine Drive
Houston, Texas 77091

Emergency
CHEMTREC (800) 424-9300
International Paint (713) 527-3887
Poison Control Center (800) 854-6813
Customer Service
International Paint (800) 589-1267
Fax No. (800) 631-7481

2. Hazard identification of the product

2.1. Classification of the substance or mixture

Flam. Liq. 2;H225 Highly Flammable liquid and vapor.
Skin Irrit. 2;H315 Causes skin irritation.
Eye Irrit. 2;H319 Causes serious eye irritation.
Skin Sens. 1;H317 May cause an allergic skin reaction.
Repr. 2;H361D Suspected of damaging the unborn child.
STOT SE 3;H336 May cause drowsiness or dizziness.
STOT RE 2;H373 May cause damage to organs through prolonged or repeated exposure.
Aquatic Acute 2;H401 Toxic to aquatic life.
Aquatic Chronic 3;H412 Harmful to aquatic life with long lasting effects.

2.2. Label elements

Using the Toxicity Data listed in section 11 & 12 the product is labelled as follows.



Danger.

H225 Highly flammable liquid and vapor.

H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.
 H336 May cause drowsiness or dizziness.
 H361 Suspected of damaging fertility or the unborn child.
 H373 May cause damage to organs through prolonged or repeated exposure.
 H401 Toxic to aquatic life.
 H412 Harmful to aquatic life with long lasting effects.

P201 Obtain special instructions before use.
 P202 Do not handle until all safety precautions have been read and understood.
 P210 Keep away from heat / sparks / open flames / hot surfaces - No smoking.
 P235 Keep cool.
 P240 Ground / bond container and receiving equipment.
 P241 Use explosion-proof electrical / ventilating / light / equipment.
 P242 Use only non-sparking tools.
 P243 Take precautionary measures against static discharge.
 P260 Do not breathe mist / vapors / spray.
 P271 Use only outdoors or in a well-ventilated area.
 P272 Contaminated work clothing should not be allowed out of the workplace.
 P273 Avoid release to the environment.
 P280 Wear protective gloves / eye protection / face protection.
 P302+352 IF ON SKIN: Wash with soap and water.
 P303+361+353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P304+312 IF INHALED: Call a POISON CENTER or doctor/physician if you feel unwell.
 P305+351+338 IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do - continue rinsing.
 P308+313 IF exposed or concerned: Get medical advice/attention.
 P314 Get Medical advice / attention if you feel unwell.
 P333 If skin irritation or a rash occurs:.
 P337 If eye irritation persists:.
 P340 Remove victim to fresh air and keep at rest in a position comfortable for breathing.
 P362 Take off contaminated clothing and wash before reuse.
 P363 Wash contaminated clothing before reuse.
 P370 In case of fire: Use water spray, fog, or regular foam..
 P403+233 Store in a well ventilated place. Keep container tightly closed.
 P405 Store locked up.
 P501 Dispose of contents / container in accordance with local / national regulations.

HMIS Rating Health: 2* Flammability: 4 Reactivity: 0

3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the relevant State and Federal Hazardous Substances regulations.

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
EPOXY RESIN CAS Number: 0025036-25-3	25 - 50	Eye Irrit. 2;H319 Skin Irrit. 2;H315 Skin Sens. 1;H317	[1]
Acetone CAS Number: 0000067-64-1	25 - 50	Flam. Liq. 2;H225 Eye Irrit. 2;H319 STOT SE 3;H336	[1][2]
p-Chloro-a,a,a-trifluorotoluene CAS Number: 0000098-56-6	10 - 25	Flam. Liq. 3;H226 Skin Irrit. 2;H315 Eye Irrit. 2;H319 STOT SE 3;H335	[1]
Toluene CAS Number: 0000108-88-3	10 - 25	Flam. Liq. 2;H225 Repr. 2;H361d	[1][2]

		Asp. Tox. 1;H304 STOT RE 2;H373 Skin Irrit. 2;H315 STOT SE 3;H336	
2-Methoxy-1-Methylethyl Acetate CAS Number: 0000108-65-6	1.0 - 10	Flam. Liq. 3;H226	[1]
Butylated Urea Formaldehyde Resin CAS Number: 0068002-19-7	1.0 - 10	Aquatic Chronic 4;H413	[1]

[1] Substance classified with a health or environmental hazard.

[2] Substance with a workplace exposure limit.

[3] PBT-substance or vPvB-substance.

*The full texts of the phrases are shown in Section 16.

4. First aid measures

4.1. Description of first aid measures

General	Remove contaminated clothing and shoes. Get medical attention immediately. Wash clothing before reuse. Thoroughly clean or destroy contaminated shoes.
Inhalation	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention immediately.
Eyes	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention immediately.
Skin	In case of contact, immediately flush skin with soap and plenty of water. Get medical attention immediately.
Ingestion	If swallowed, immediately contact Poison Control Center at 1-800-854-6813. DO NOT induce vomiting unless instructed to do so by medical personnel. Never give anything by mouth to an unconscious person.

4.2. Most important symptoms and effects, both acute and delayed

Overview	NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. Avoid contact with eyes, skin and clothing.
Inhalation	Harmful if inhaled. Causes nose and throat irritation. Vapors may affect the brain or nervous system causing dizziness, headache or nausea.
Eyes	Causes severe eye irritation. Avoid contact with eyes.
Skin	Causes skin irritation. May be harmful if absorbed through the skin.
Ingestion	Harmful if swallowed. May cause abdominal pain, nausea, vomiting, diarrhea, or drowsiness.
Chronic effects	

5. Fire-fighting measures

5.1. Extinguishing media

CAUTION: This product has a very low flashpoint. Use of water spray when fighting fire may be inefficient. SMALL FIRES: Use dry chemical, CO₂, water spray or alcohol-resistant foam. LARGE FIRES: Use water spray, fog, or alcohol-resistant foam. Do not use straight streams. Move containers from fire area if you can do so without risk. Runoff from fire control may cause pollution. Dike fire control water for later disposal. Do not scatter the material.

5.2. Special hazards arising from the substance or mixture

No data available

5.3. Advice for fire-fighters

Cool closed containers exposed to fire by spraying them with water. Do not allow run off water and contaminants from fire fighting to enter drains or water courses.

ERG Guide No. 127

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

ELIMINATE ALL IGNITION SOURCES (no smoking, flares, sparks or flames in immediate area). Use only non-sparking equipment to handle spilled material and absorbent. Do not touch or walk through spilled

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material. Stop leak if you can do so without risk. Prevent entry into waterways, sewers, basements or confined areas. A vapor suppressing foam may be used to reduce vapors. Absorb or cover with dry earth, sand, or other non-combustible material and transfer to containers. Use non-sparking tools to collect absorbed material.

6.2. Environmental precautions

Do not allow spills to enter drains or watercourses.

6.3. Methods and material for containment and cleaning up

CALL CHEMTREC at (800)-424-9300 for emergency response. Isolate spill or leak area immediately for at least 25 to 50 meters (80 to 160 feet) in all directions. Keep unauthorized personnel away. Stay upwind. Keep out of low areas. Ventilate closed spaces before entering. LARGE SPILLS: Consider initial downwind evacuation for at least 300 meters (1000 feet).

7. Handling and storage

7.1. Precautions for safe handling

Handling

Protective equipment should be selected to provide protection from exposure to the chemicals listed in Section 3 of this document. Depending on the site-specific conditions of use, protective gloves, apron, boots, head and face protection may be required to prevent contact. The equipment must be thoroughly cleaned, or discarded after each use.

In Storage

Keep away from heat, sparks and flame.

7.2. Conditions for safe storage, including any incompatibilities

Store between 40-100F (4-38C).

Do not get in eyes, on skin or clothing.

No data available

Do not smoke. Extinguish all flames and pilot lights, and turn off stoves, heaters, electric motors and other sources of ignition during use and until all vapors are gone.

7.3. Specific end use(s)

Close container after each use.

Wash thoroughly after handling.

Prevent build-up of vapors by opening all windows and doors to achieve cross-ventilation.

8. Exposure controls and personal protection

8.1. Control parameters

Exposure

CAS No.	Ingredient	Source	Value
0000067-64-1	Acetone	OSHA	1000 ppm TWA; 2400 mg/m3 TWA2400 mg/m3 STEL (The acetone STEL does not apply to the cellulose acetate fiber industry. It is
		ACGIH	250 ppm TWA500 ppm STEL
		NIOSH	250 ppm TWA; 590 mg/m3 TWA2500 ppm IDLH (10% LEL)
		Supplier	No Established Limit
		OHSA, CAN	250 ppm TWA500 ppm STEL
		Mexico	500 ppm TWA VLE-PPT750 ppm STEL [PPT-CT]
		Brazil	780 ppm TWA LT; 1870 mg/m3 TWA LT
0000098-56-6	p-Chloro-a,a,a-trifluorotoluene	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
		Supplier	No Established Limit
		OHSA, CAN	No Established Limit
		Mexico	No Established Limit
		Brazil	No Established Limit

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0000108-65-6	2-Methoxy-1-Methylethyl Acetate	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
		Supplier	No Established Limit
		OHSA, CAN	50 ppm TWA; 270 mg/m3 TWA
		Mexico	No Established Limit
		Brazil	No Established Limit
0000108-88-3	Toluene	OSHA	200 ppm TWA150 ppm STEL; 560 mg/m3 STEL
		ACGIH	20 ppm TWA
		NIOSH	100 ppm TWA; 375 mg/m3 TWA150 ppm STEL; 560 mg/m3 STEL500 ppm IDLH
		Supplier	No Established Limit
		OHSA, CAN	20 ppm TWA
		Mexico	20 ppm TWA VLE-PPT
		Brazil	78 ppm TWA LT; 290 mg/m3 TWA LT
0025036-25-3	EPOXY RESIN	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
		Supplier	No Established Limit
		OHSA, CAN	No Established Limit
		Mexico	No Established Limit
		Brazil	No Established Limit
0068002-19-7	Butylated Urea Formaldehyde Resin	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
		Supplier	No Established Limit
		OHSA, CAN	No Established Limit
		Mexico	No Established Limit
		Brazil	No Established Limit

Health Data

CAS No.	Ingredient	Source	Value
0000067-64-1	Acetone	NIOSH	Narcosis; CNS depression; eye nose
0000098-56-6	p-Chloro-a,a,a-trifluorotoluene	NIOSH	No Established Limit
0000108-65-6	2-Methoxy-1-Methylethyl Acetate	NIOSH	No Established Limit
0000108-88-3	Toluene	NIOSH	Central nervous system depressant
0025036-25-3	EPOXY RESIN	NIOSH	No Established Limit
0068002-19-7	Butylated Urea Formaldehyde Resin	NIOSH	No Established Limit

Carcinogen Data

CAS No.	Ingredient	Source	Value
0000067-64-1	Acetone	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;
0000098-56-6	p-Chloro-a,a,a-trifluorotoluene	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;
0000108-65-6	2-Methoxy-1-Methylethyl Acetate	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;
0000108-88-3	Toluene	OSHA	Select Carcinogen: No

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		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: Yes; Group 4: No;
0025036-25-3	EPOXY RESIN	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;
0068002-19-7	Butylated Urea Formaldehyde Resin	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;

8.2. Exposure controls

Respiratory	Select equipment to provide protection from the ingredients listed in Section 3 of this document. Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates dust, vapor, or mist levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH approved) during and after application. Follow respirator manufacturer's directions for respirator use. FOR USERS OF 3M RESPIRATORY PROTECTION ONLY: For information and assistance on 3M occupational health and safety products, call OH&ESD Technical Service toll free in U.S.A. 1-800-243-4630, in Canada call 1-800-267-4414. Please do not contact these numbers regarding other manufacturer's respiratory protection products. 3M does not endorse the accuracy of the information contained in this Material Safety Data Sheet.
Eyes	Avoid contact with eyes. Protective equipment should be selected to provide protection from exposure to the chemicals listed in Section 3 of this document. Depending on the site-specific conditions of use, safety glasses, chemical goggles, and/or head and face protection may be required to prevent contact. The equipment must be thoroughly cleaned, or discarded after each use.
Skin	Protective equipment should be selected to provide protection from exposure to the chemicals listed in Section 3 of this document. Depending on the site-specific conditions of use, protective gloves, apron, boots, head and face protection may be required to prevent contact. The equipment must be thoroughly cleaned, or discarded after each use.
Engineering Controls	Depending on the site-specific conditions of use, provide adequate ventilation.
Other Work Practices	Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Use good personal hygiene practices. Wash hands before eating, drinking, using toilet facilities, etc. Promptly remove soiled clothing and wash clothing thoroughly before reuse. Shower after work using plenty of soap and water.

9. Physical and chemical properties

Appearance	Colourless Liquid
Odor threshold	Not Measured
pH	No Established Limit
Melting point / freezing point	Not Measured
Initial boiling point and boiling range	56 (°C) 133 (°F)
Flash Point	-19 (°C) -2 (°F)
Evaporation rate (Ether = 1)	Not Measured
Flammability (solid, gas)	Not Applicable
Upper/lower flammability or explosive limits	Lower Explosive Limit: .9 Upper Explosive Limit: No Established Limit
vapor pressure (Pa)	Not Measured
Vapor Density	Heavier than air
Specific Gravity	1.00
Solubility in Water	Not Measured
Partition coefficient n-octanol/water (Log Kow)	Not Measured
Auto-ignition temperature	Not Measured
Decomposition temperature	Not Measured

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Viscosity (cSt)	No Established Limit Not Measured
VOC %	Refer to the Technical Data Sheet or label where information is available.
VOHAP content (gm/litre of paint)	382.54 (as supplied)
VOHAP content (gm/litre of Solid Coating)	115.02 (as supplied)

10. Stability and reactivity

10.1. Reactivity

No data available

10.2. Chemical stability

This product is stable and hazardous polymerization will not occur. Not sensitive to mechanical impact. Excessive heat and fumes generation can occur if improperly handled.

10.3. Possibility of hazardous reactions

No data available

10.4. Conditions to avoid

No data available

10.5. Incompatible materials

No data available

10.6. Hazardous decomposition products

No data available

11. Toxicological information

Acute toxicity

NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LC50, mg/L/4hr	Inhalation Dust/Mist LC50, mg/L/4hr
EPOXY RESIN - (25036-25-3)	No data available	No data available	No data available	No data available
Acetone - (67-64-1)	5,800.00, Rat - Category: NA	7,426.00, Guinea Pig - Category: NA	76.00, Rat - Category: NA	50.10, Rat - Category: NA
p-Chloro-a,a,a-trifluorotoluene - (98-56-6)	13,000.00, Rat - Category: NA	No data available	33.00, Rat - Category: NA	No data available
Toluene - (108-88-3)	5,580.00, Rat - Category: NA	5,001.00, Rabbit - Category: NA	No data available	No data available
2-Methoxy-1-Methylethyl Acetate - (108-65-6)	6,190.00, Rat - Category: NA	2,001.00, Rabbit - Category: 5	No data available	No data available
Butylated Urea Formaldehyde Resin - (68002-19-7)	No data available	No data available	No data available	No data available

Item	Category	Hazard
Acute Toxicity (mouth)	Not Classified	Not Applicable
Acute Toxicity (skin)	Not Classified	Not Applicable
Acute Toxicity (inhalation)	Not Classified	Not Applicable
Skin corrosion/irritation	2	Causes skin irritation.
Eye damage/irritation	2	Causes serious eye irritation.
Sensitization (respiratory)	Not Classified	Not Applicable
Sensitization (skin)	1	May cause an allergic skin reaction.
Germ toxicity	Not Classified	Not Applicable
Carcinogenicity	Not Classified	Not Applicable

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Reproductive Toxicity	2	Suspected of damaging the unborn child.
Specific target organ systemic toxicity (single exposure)	3	May cause drowsiness or dizziness.
Specific target organ systemic Toxicity (repeated exposure)	2	May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	Not Classified	Not Applicable

12. Ecological information

12.1. Toxicity

No additional information provided for this product. See Section 3 for chemical specific data.

Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish, mg/l	48 hr EC50 crustacea, mg/l	ErC50 algae, mg/l
EPOXY RESIN - (25036-25-3)	Not Available	Not Available	Not Available
Acetone - (67-64-1)	100.00, Pimephales promelas	10.00, Daphnia magna	20.565 (72 hr), Ulva pertusa
p-Chloro-a,a,a-trifluorotoluene - (98-56-6)	11.50, Lepomis macrochirus	3.68, Daphnia magna	Not Available
Toluene - (108-88-3)	5.50, Oncorhynchus kisutch	19.60, Daphnia magna	Not Available
2-Methoxy-1-Methylethyl Acetate - (108-65-6)	100.00, Oncorhynchus mykiss	501.00, Daphnia magna	1,001.00 (96 hr), Pseudokirchnerella subcapitata
Butylated Urea Formaldehyde Resin - (68002-19-7)	Not Available	Not Available	Not Available

12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

Not Measured

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

This product contains no PBT/vPvB chemicals.

12.6. Other adverse effects

No data available

13. Disposal considerations

13.1. Waste treatment methods

Do not allow spills to enter drains or watercourses.

Dispose of in accordance with local, state and federal regulations. (Also reference RCRA information in Section 15 if listed).

14. Transport information

14.1. UN number UN 1263

14.2. UN proper shipping name PAINT

14.3. Transport hazard class(es)

DOT (Domestic Surface Transportation)
PAINT

IMO / IMDG (Ocean Transportation)
PAINT

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Proper Shipping Name		IMDG Proper Shipping Name	
Hazard Class	3 - Flammable	IMDG Hazard Class	3 - Flammable
		Sub Class	Not applicable
UN / NA Number	UN 1263		
Packing Group	II	IMDG Packing Group	II
CERCLA/DOT RQ	1058 gal. / 8826 lbs.	System Reference Code	28

14.4. Packing group II

14.5. Environmental hazards

IMDG Marine Pollutant: No

14.6. Special precautions for user

Not Applicable

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Not Applicable

15. Regulatory information

Regulatory Overview The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are represented. All ingredients of this product are listed on the TSCA (Toxic Substance Control Act) Inventory or are not required to be listed on the TSCA Inventory.

WHMIS Classification B2 D2A

DOT Marine Pollutants (10%):
(No Product Ingredients Listed)

DOT Severe Marine Pollutants (1%):
(No Product Ingredients Listed)

EPCRA 311/312 Chemicals and RQs (>.1%) :

Acetone (5000 lb final RQ; 2270 kg final RQ)

Butyl alcohol, n- (5000 lb final RQ; 2270 kg final RQ)

Toluene (1000 lb final RQ; 454 kg final RQ)

Xylene (100 lb final RQ; 45.4 kg final RQ)

EPCRA 302 Extremely Hazardous (>.1%) :
(No Product Ingredients Listed)

EPCRA 313 Toxic Chemicals (>.1%) :

Butyl alcohol, n-

Toluene

Xylene

Mass RTK Substances (>1%) :

Acetone

Toluene

Penn RTK Substances (>1%) :

Acetone

Toluene

Penn Special Hazardous Substances (>.01%) :

Formaldehyde

RCRA Status:

(No Product Ingredients Listed)

N.J. RTK Substances (>1%) :

Acetone

Toluene

N.J. Special Hazardous Substances (>.01%) :

Acetone

Butyl alcohol, n-

Ethyl Benzene

Formaldehyde

Toluene

Xylene

N.J. Env. Hazardous Substances (>.1%) :

Butyl alcohol, n-

Toluene

Xylene

Proposition 65 - Carcinogens (>0%):

Formaldehyde

Ethyl Benzene

Proposition 65 - Female Repro Toxins (>0%):

(No Product Ingredients Listed)

Proposition 65 - Male Repro Toxins (>0%):

(No Product Ingredients Listed)

Proposition 65 - Developmental Toxins (>0%):

Toluene

16. Other information

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is:

H225 Highly flammable liquid and vapor.

H226 Flammable liquid and vapor.

H304 May be fatal if swallowed and enters airways.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H335 May cause respiratory irritation.

H336 May cause drowsiness or dizziness.

H361d Suspected of damaging the unborn child.

H373 May cause damage to organs through prolonged or repeated exposure.

H413 May cause long lasting harmful effects to aquatic life.

This is the first revision of this SDS format, changes from previous revision not applicable.

End of Document