

# Interstain\*

## Varnishes

For Filling Grain and Coloring Wood



### PRODUCT DESCRIPTION

Interlux® Interstain\* serves two purposes: it fills the grain of the wood; and stains the wood enhancing its natural beauty.

\* By filling the wood, the number of varnish coats can be reduced

\* Can be used to tint Interlux varnishes

### PRODUCT INFORMATION

<b>Color</b>	Y1579-Red Mahogany, Y1643-Natural, Y42-Brown, Y573-CC Red
<b>Finish</b>	Matte
<b>Specific Gravity</b>	1.54
<b>Volume Solids</b>	80%
<b>Typical Shelf Life</b>	2 yrs
<b>VOC (As Supplied)</b>	80 g/l
<b>Unit Size</b>	1 US Pint

### DRYING/OVERCOATING INFORMATION

	Drying		
	50°F (10°C)	73°F (23°C)	95°F (35°C)
Touch Dry [ISO]	3 hrs	2 hrs	1 hrs
Overcoating			
Substrate Temperature			

### APPLICATION AND USE

<b>Preparation</b>	<b>BARE WOOD</b> Sand with 80 grade (grit) paper. Sand smooth. Sanding with too fine a sanding paper will not allow Interstain* to penetrate into the wood. Ensure bare wood is clean and dry. If bleaching is required, be sure to neutralize the surface prior to application of any paint product.
<b>Method</b>	Brush the reduced Interstain* on bare wood along the grain. Wipe across the grain to remove excess material. Continue wiping until the grain of the wood is not streaky or smudgy looking. The wiping cloth can be any clean piece of material such as old cotton cloth, burlap, cheesecloth, etc. 3 or more coats of varnish should be applied over Interstain* following directions on the varnish label. Allow to dry for at least 4 hours, then lightly sand to remove fuzz condition caused by the grain swelling.
<b>Hints</b>	<b>Thinner</b> Bare Wood - Brushing Liquid 333. <b>Thinning</b> Interstain* is a thick paste before using. It must be mixed with Brushing Liquid 333 to the consistency of thick house paint. <b>Other</b> Use a cloth moistened with Brushing Liquid 333 to even out any streaking.
<b>Some Important Points</b>	If Interstain* is not thoroughly dry before overcoating with varnish, the filler will "lift" from the grain and the stain will be apparent on the varnish brush. Product temperature should be minimum 10°C/50°F and maximum 29°C/85°F. Ambient temperature should be minimum 10°C/50°F and maximum 35°C/95°F. Substrate temperature should be minimum 10°C/50°F and maximum 29°C/85°F.
<b>Compatibility/Substrates</b>	Apply to clean, dry, properly prepared surfaces only. Do not overcoat directly with unthinned epoxy resin.
<b>Number of Coats</b>	As required
<b>Coverage</b>	(Theoretical) - 0 ft <sup>2</sup> /gal
<b>Application Methods</b>	Brush

### TRANSPORTATION, STORAGE AND SAFETY INFORMATION

<b>Storage</b>	<b>TRANSPORTATION:</b> Interstain* should be kept in securely closed containers during transport and storage. <b>STORAGE:</b> Exposure to air and extremes of temperature should be avoided. For the full shelf life of Interstain* to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/41°F and 35°C/95°F. Keep out of direct sunlight.
<b>Safety</b>	<b>DISPOSAL:</b> Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to

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harden before disposal.

Remainders of Interstain\* cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.

GENERAL: Read the label safety section for Health and Safety Information, also available from our Technical Help Line.

#### **IMPORTANT NOTES**

*The performance of any marine paint or coating depends on many factors outside the control of International Paint LLC., including surface preparation, proper application, and environmental conditions. Therefore, International Paint LLC. cannot guarantee this product's suitability for your particular purpose or application. IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE AND/OR MERCHANTABILITY ARE EXCEEDED. International Paint Inc. SHALL NOT, UNDER ANY CIRCUMSTANCES, BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES. By purchase of this product, the buyer agrees that the sole exclusive remedy, if any, is limited to the refund of the purchase price or replacement of the product at International Paint LLC. option.*

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